

INSTRUCTIONS

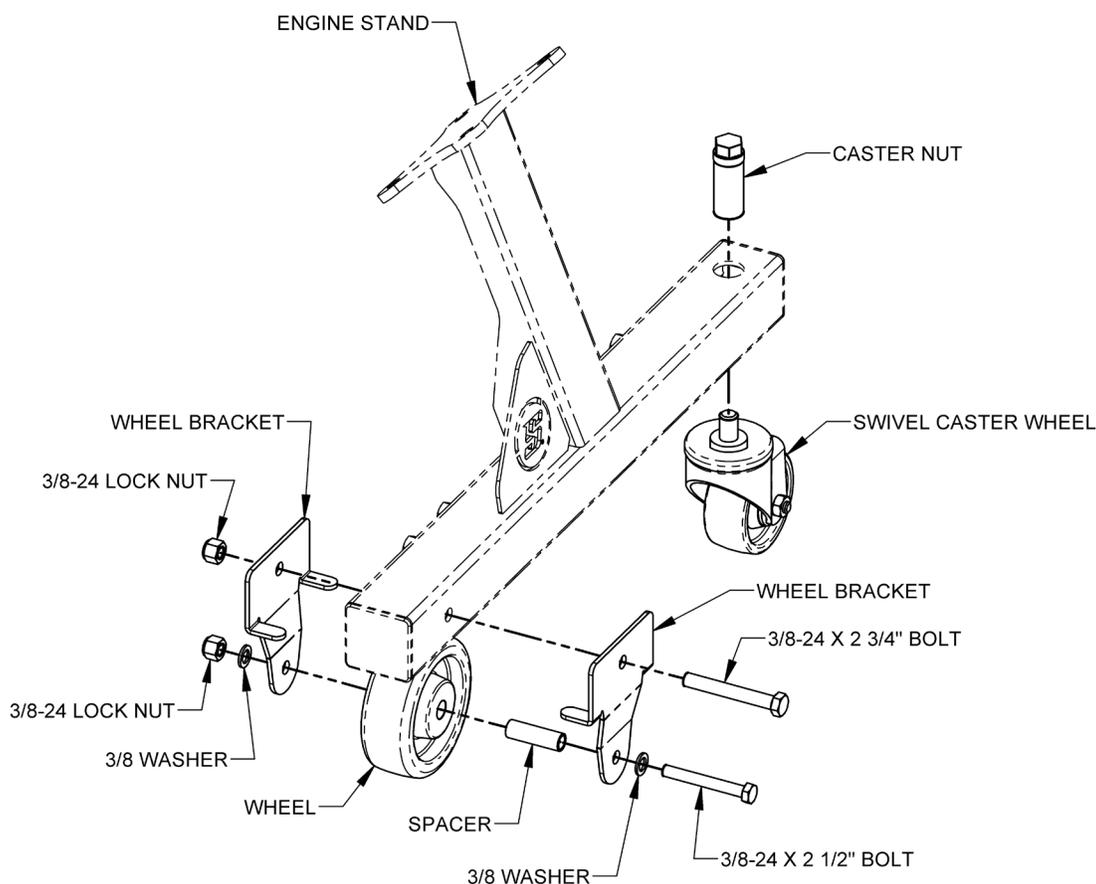
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SPEEDWAY
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910-81169 - Engine Stand Casters and Wheels

KIT CONTENTS		
Qty	Part #	Description
2	910-81169.1	Caster Nut
2	910-81169.2	Swivel Caster
4	910-81169.3	Wheel Bracket
2	910-81169.4	Wheel
2	910-81169.5	Spacer

HARDWARE			
Qty	Description	Tool Size	Thread Lock
2	3/8-24 x 2-3/4" lg. hex bolt	9/16	No
2	3/8-24 x 2-1/2" lg. hex bolt	9/16	No
4	Washer	9/16	No
4	3/8-24 Lock nut	9/16	No



1. Insert the stem of the caster through the bottom hole of engine stand tube. Install the caster nut through the top hole of the engine stand tube. Tighten caster nut onto the caster stem until it bottoms out on the inside of the tubing.
2. Insert the spacer through the wheel. Place a wheel bracket on each side of the wheel with the tabs pointing towards each other. Attach them using the 3/8-24 x 2-1/2" long bolt, washers and lock nut but do not fully tighten.
3. Align the wheel bracket holes with the holes in the side of the engine stand tube. Install the 3/8-24 x 2-3/4" long bolt and lock nut.
4. Now fully tighten the hardware through the wheel and repeat these steps for the other side.

IMPORTANT

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